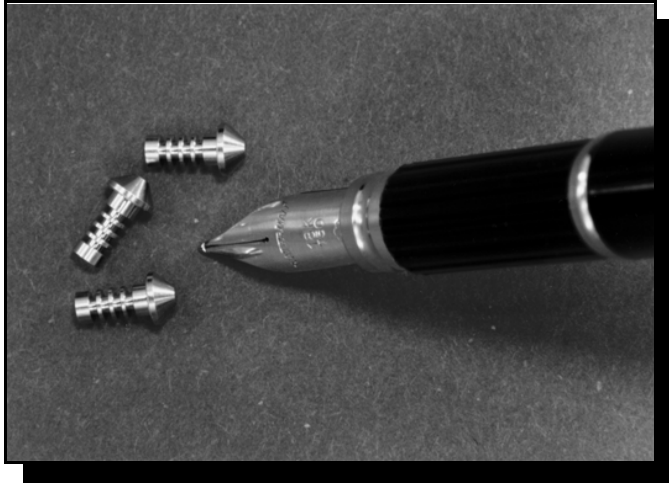


Technical Product Bulletin

Number: DJTPB002



Name:	Lock Plunger
Application:	Re-key mechanism in a mechanical locking device.
Description:	A main component in a lock which permits for rapid and frequent re-keying without the need for a locksmith.
Dimensions:	Approximately .290 inch overall length x .095 inch diameter shaft.
Material:	360 Brass.
Tolerances:	Many dimensions held within .0005 inch with some held within .0004 inch.
Finishes:	No special finish.
Fabrication:	Swiss type screw machine.
Special Features:	High tolerance requirement calls for each seat to be within .0005 inch from the nose of the part with no tolerance buildup permitted. This precision part requires that no burs be allowed anywhere on the part to prevent malfunction of the re-keying mechanism.

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