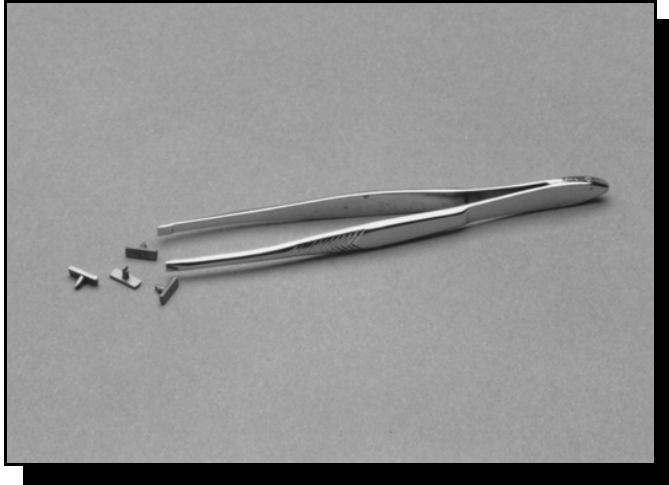


Technical Product Bulletin

Number: DJTPB009



Name:	Retainer Pin
Application:	Mechanical locking device.
Description:	A small part that maintains alignment of the tumblers in a locking mechanism.
Dimensions:	.250 inch by .083 inch platform with a .0514 diameter shaft and a .138 inch overall height.
Material:	303 Stainless Steel
Tolerances:	$\pm .001$ inch typical with some dimensions held to $\pm .0002$ inch.
Finishes:	No burrs allowed anywhere as small chips falling off the part could cause the lock mechanism to malfunction.
Fabrication:	Single spindle Swiss screw machine.
Special Features:	A $\pm .0002$ dimensional integrity of the stem must be maintained through the de-burring process.

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