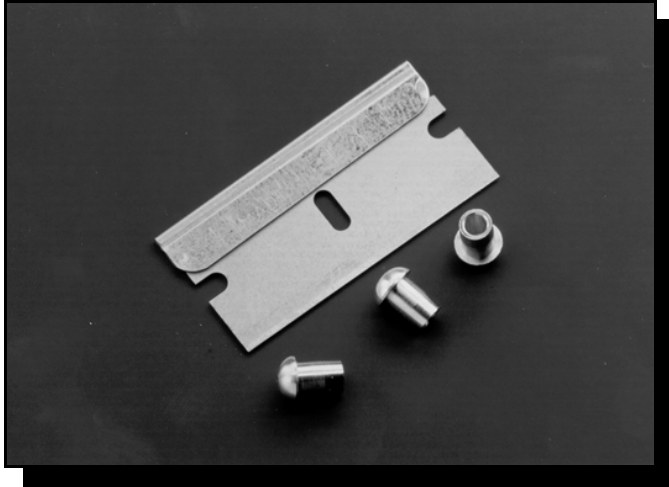


Technical Product Bulletin

Number: DJTPB018



- Name:** Custom Orifice Plug (Rivet)
- Application:** Miniature part used as a gas jet orifice replacement in a heating unit. The existing gas orifice is drilled out with a hole large enough to accept the rivet. Prior to installing the rivet, the head of the rivet is precision drilled to create a new gas orifice with the proper diameter. The rivet is then pressed directly into the old orifice.
- Description:** A miniature hollow brass rivet with a tapered shaft.
- Dimensions:** 0.169 inch diameter shaft by 0.315 inch length.
- Material:** 1/4 inch diameter brass
- Tolerances:** \pm .005 inch
- Finishes:** None
- Fabrication:** Single spindle Swiss screw machine.
- Special Features:** No burrs allowed anywhere.

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